



## Primer EPA-W

### Description

PRIMER EPA-W is a water borne emulsion of chlorinated synthetic polymers which produce a good adhesivity to polyolefins (PP, PE, PET, EPDM, etc.).

### Application

PRIMER EPA-W can be used as primer for adhesive tapes with rubber adhesive. It must be applied on plastic films like PP, PE, PET (corona treated); also on PVC, PU foams, etc.

### Storing

Product must be stored at temperatures between +5°C and +40°C.

Use within 6 months from production date (unopened and in the original packaging).

### Technical Specifications

Method of analysis	MU	Standard
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1. Total Solids	%	30±1
3. Brookfield Viscosity 25°C	mPa.s	50 - 100 <sup>(1)</sup>

<sup>(1)</sup> No 1 RV; 100 RPM

### Handling

Stir well before use. The product can be diluted with water till 1-2%. It is recommended to add a special polyisocyanate suitable for water emulsions (as CURING AGENT W4) before application to improve its performance, if the rubber adhesive will not be crosslinked afterwards.

Standard coating methods as Mayer-bar, rotogravure, air knife are recommended. Apply approx. 5 ÷ 7 g (wet)/sqm on corona treated films; dry perfectly and then coat with the rubber adhesive.

### Packaging

The product is supplied in iron drums (200 kg); IBC containers (1000 kg).