ichemco
Developing Chemical Excellence

member of Afera

CERTIFIED MANAGEMENT SYSTEMS
CERTIQUALITY
UNI EN ISO **9001:2015**
UNI EN ISO **14001:2015**
UNI ISO **45001:2018**

Primer EPA-SOL DRY

Description

PRIMER EPA-SOL DRY is a a 100% solid polymer formulation. When in solution it is a very efficient primer designed for coating on corona-treated polypropylene film, before the application of natural rubber adhesives.

Application

PRIMER EPA-SOL DRY can be easily dissolved in a mixer by the addition of toluene/hexane. Prepare a 10% concentration solution.
Coat approx. 3 - 6 g (wet)/sqm of this 10% solution by reverse roll or Meyer-bar.

Technical Specifications

Method of analysis	MU	Standard
1. Total Solids	%	99±1

Handling

Stir well the 10% solution before application.
We suggest to cross-link the primer with isocyanate to improve cohesion and anchorage of the adhesive tape. CURING AGENT RF/AEDE, CURING AGENT D or CURING AGENT CH (Ichemco) should be added, remembering that the pot-life of the primer will be reduced, as the crosslinking mechanisms starts immediately after the addiction of the isocyanate.
Ratio between isocyanate and PRIMER EPA-SOL (10% solution): 0.5 -1.5 %.

Packaging

The product is supplied in fibre drums (50 kg).

Storing

Product must be stored in a cool and dry place. Protect from dust and humidity.

Use within 24 months from production date (unopened and in the original packaging).

Notes

Please note that Ichemco can offer also PRIMER EPA-SOL 10, a ready to use 10% solution.

Build date 11 Sep 2025

Above information is reliable, but does not constitute warranty.

ICHEMCO srl
via 11 Settembre, 5 - 20012 CUGGIONO (MI) - ITALY
Phone: +39 02 97243.1 - info@ichemco.it - www.ichemco.it