



## Tacksol 10/86 HS

### Description

TACKSOL 10/86 HS is a solvent-borne pressure sensitive adhesive, based on natural rubber and special resins. After curing, it develops a very good resistance to ageing, light and heat.

### Application

TACKSOL 10/86 HS can be applied on any substrate (paper, PET, PP, PE e PVC). This product is recommended for the production of protective p.s. films and tapes.

### Technical Specifications

| Method of analysis              | UoM   | Standard                     |
|---------------------------------|-------|------------------------------|
| 1. Total Solids                 | %     | 30 ± 1                       |
| 3. Brookfield Viscosity<br>25°C | mPa.s | 10000 ÷ 25000 <sup>(1)</sup> |

<sup>(1)</sup> No 6 RV; 20 RPM  
Solvents hexane

### Film properties

| Method of analysis            | UoM  | Standard    |
|-------------------------------|------|-------------|
| 11. Peel Adhesion on<br>Steel | g/in | 700 ÷ 1500  |
| 97. Loop Tack Test            | g    | 1100 ÷ 1900 |

Average values; 22±2 g/m<sup>2</sup> of dry adhesive on PET film 36 µm

### Handling

TACKSOL 10/86 HS can be diluted with aliphatic and aromatic solvents in order to achieve the desired viscosity. For protective tapes it is necessary to cure the product with isocyanate (e.g. CURING AGENT D), in this case the pot-life of the adhesive is reduced as crosslinking starts immediately after the addition of the curing agent. The amount of isocyanate depends on the final

requested characteristics.

### Packaging

The product is supplied in iron drums (145 kg); ADR compliant IBC containers (750 kg).

### Storing

Use within 12 months from production date (unopened and in the original packaging).